## **Product Portfolio**

## **Electronic Components for UV Systems**

for Treatment and Disinfection Systems on Water, Air and Surfaces





ZED Ziegler Electronic Devices GmbH

Electronic Ballasts/Lamp Drivers www.z-e-d.com

#### Impressum / Legal Notice

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www.z-e-d.com Table of contents

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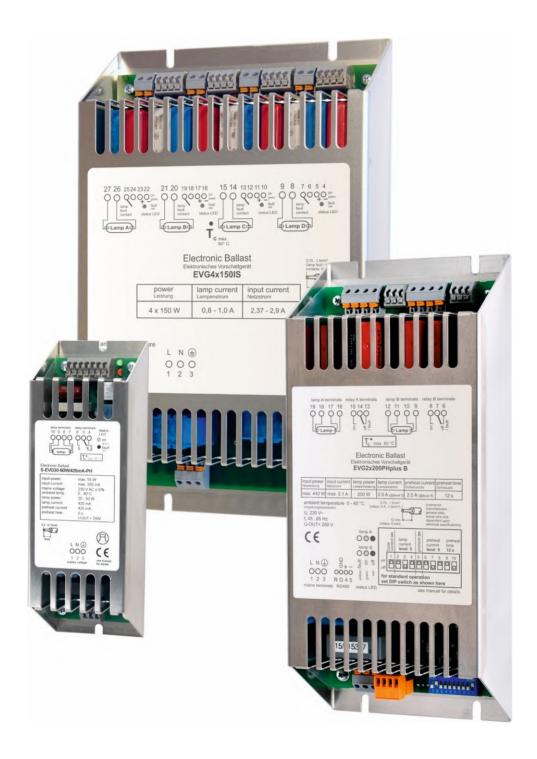






Electronic Ballasts/Lamp Drivers www.z-e-d.com

# **Electronic Ballasts Low Pressure up to 180W**



www.z-e-d.com Electronic Ballasts/Lamp Drivers

## Made in Germany - High Reliability

## Electronic Ballasts Low Pressure up to 180W

- ⊘ multiple outputs 4, 3, 2, 1 lamps per ballast
- CE approved

- ⊘ lamp dimming / digital control (PHplus types)

	no. of lamps	max. lamp power (W)	4pin lamps	2pin lamps	electrode preheating	status indicator LED/relay	dimming	control	dimensions	form type (examples)		
E20RS	1	24	Х	-	-	••	-	-	150x40x36 mm			
E20IS	1	24	-	Х	-	••	-	-	(5.90x1.57x1.42 inch)	Control Control		
E20RS-24V DC	1	17	х	-	-	••1	-	-		5 (2) 5 (2)		
E20IS-24V DC	1	17	-	Х	-	••1	-	-		Western Water		
					1	photocoupler in	nstead o	f relay		***		
E40PH-24V DC	1	50	Х	-	Х	••	-	-	170x56x49 mm	ASSESSED FOR THE PARTY OF THE P		
E80RS	1	90	Х	-	_	••	-	-	(6.69x2.20x1.92 inch)			
E80IS	1	90	-	Х	-	••	-	-		### ### ### ### ### ### ### ### ### ##		
										THE THIE		
E80PH-24V DC	1	90	-	Х	Х	••	-	-	248x66x53 mm			
E2x80RS	2	90	х	-	-	••	-	-	(9.76x2.60x2.09 inch)	19160		
E2x80IS	2	90	-	Х	-	••	-	-		Company of the Compan		
E200RS	1	180	x	-	-	••	-	-				
E200IS	1	180	-	Х	-	••	-	-		mann M. M.S.		
E200PH	1	180	X	-	X	••	-	-				
E3x80IS	3	90	-	Х	-	••	-	-	248x105x59 mm			
E4x80IS	4	90	-	Х	-	••	-	-	(9.76x4.13x2.32 inch)			
E2x200RS	2	180	Х	-	-	••	-	-		THE ASSESSMENT ASSESSM		
E2x200IS	2	180	-	Х	-	••	-	-		OFEN INDIONE		
E2x200PH	2	180	Х	-	X	••	-	-		(C)		
E2x200PH-S	2	160	X	-	x	•••	-	-				
E2x200PHplus	2	160	X	-	Х	•••	Х	Х		= NANA		
E400PH-S	1	400	Х	-	×	•••	-	-		Transmit V		
E400PHplus	1	400	Х	-	X	•••	X	Х		_		
UV-Compact	1	200	x <sup>2</sup>	x <sup>2</sup>	X <sup>2</sup>	•••³	-	Х	204x190x72 mm			
complete system integrated ballas various configura UV/temperature internal fan depe	t, hour ition o <sub>l</sub> monito	counter ptions: or, alarm	r; 3 cc n relay	olor LC vs, elec	D backlig	ght;	LCD ba	cklight	(8.01x7.48x2.83 inch)	UV · Compact		
E4x150IS	4	150	-	Х	-	••	-	-	248x150x59 mm (9.76x5.89x2.32 inch)			

## **Installation data**

 $\begin{array}{ll} \text{supply voltage} & 230\text{V AC } (196...249\text{V} \, / \, 45\text{-}65\text{Hz}) \\ \text{(depending on type)} & 24\text{V DC} \pm 10\% \text{ (other types on request)} \end{array}$ 

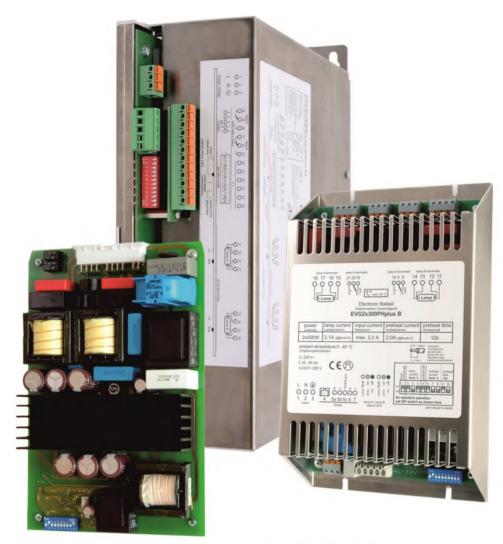
IP Code IP 20, UV-Compact: IP 54

operation temperature  $max. 50^{\circ}C (122^{\circ}F) at T_{c}$ -point ambient temperature  $0 - 40^{\circ}C (32 - 104^{\circ}F)$ 



Electronic Ballasts/Lamp Drivers www.z-e-d.com

## Electronic Ballasts Low Pressure up to 1200W





www.z-e-d.com Electronic Ballasts / Lamp drivers

## Made in Germany - High Reliability

## Electronic Ballasts Low Pressure up to 1200W

- ⊘ multiple outputs 4, 3, 2, 1 lamps per ballast

- (2) lamp dimming / digital control (PHplus types)

- omplete systems available (Modula)

	no. of lamps	max. lamp power [W]	4pin lamps	2pin lamps	electrode preheating	status indicator LED/relay	dimming	control	dimensions	form type (examples)	
E400PH	1	400	Х	-	х	••	-	-	248x105x59 mm	Annual Control	
E400PH-S	1	400	Х	-	X	•••	-	-	(9.76x4.13x2.32 inch)		
E400PHplus	1	400	Х	-	X	•••	X	X		### ##################################	
E2x300PH-S	2	350	X	_	X	•••	_	_	248x150x59 mm		
E2x300PHplus	2	350	Х	_	X	•••	Х	Х	(9.76x5.89x2.32 inch)		
E600PHplus	1	600	X	_	X	•••	X	Х	,	ON THE STATE OF TH	
										Control of the contro	
R400PHplus	1	400	Х	-	х	•••	Х	Х	220x143,5x60 mm		
R2x300PHplus	2	350	Х	-	X	•••	Х	Х	(8,66x5,65x2,36 inch)		
R600PHplus	1	600	Х	-	х	•••	Х	X			
E3x300PHplus	3	400	Х	-	х	•••1	Х	Х	269x317x83 mm		
E4x300PHplus	4	325	Х	-	X	•••1	Х	Х	(10.57x12.46x3.27 inch)		
E2x600PHplus	2	600	х	-	x	•••¹	Х	Х			
E1200PHplus	1	1200	Х	-	X	•••	Х	Х			
							¹relay o	otional			
R3x300PHplus	3	400	Х	-	Х	•••1	Х	Х	270x250x70 mm		
R4x300PHplus	4	325	Х	-	X	•••1	Х	Х	(10.61x9.82x2.75 inch)		
R2x600PHplus	2	600	Х	-	X	•••1	Х	Х			
R1200PHplus	1	1200	Х	-	X	•••	Х	Х			
							¹relay o	otional			
Modula 3x200W	3	200	Х	-	Х	•••	х	Х	300x250x84 mm		
Modula 2x300W	2	300	Х	-	X	•••	Х	Х	(11.81x9.84x3.31 inch)	A PART CA	
Modula 1x600W	1	600	Х	-	X	•••	х	Х		Roods and Roods	
ballast(s) combine plus various interfout UV/temperature m remote switch, int 4 relay contacts, 4	aces nonito erlock	or, contro c, mains	ol/mo switc	nitorir h,	ng via RS4		ıs RTU	ı			

## **Installation data**

supply voltage 230V AC (196...249V / 45-65Hz) (other types on request) operation temperature max.  $50^{\circ}$ C (122°F) at  $T_{c}$ -point IP Code IP 20, rack types: IP 00 ambient temperature  $0 - 40^{\circ}$ C (32 -  $104^{\circ}$ F)

Electronic Ballasts/Lamp Drivers www.z-e-d.com

## Electronic Ballasts Medium Pressure up to 2500W



www.z-e-d.com Electronic Ballasts / Lamp drivers

## Made in Germany - High Reliability

## Electronic Ballasts Medium Pressure up to 2500W

- ompact design with internal ignitor (IG-types)
- o extended cable length with external ignitor

EVG-M650

- ⊘ lamp dimming / digital and analog control interface
- lamp operation parameter sets can be set and modified by customer
- octive fan for optimal thermal management

		no. of lamps	max. lamp power [W]	internal ignitor	external ignitor	status indicator LED/relay	dimming	digital control	analog control	dimensions	form type (examples)
6	EVG-M650-IG	1	650	X	_	•••	X	X	$x^1$	2/8×150×50 mm	

x x x x<sup>1</sup> (9.76x5.89x 2.32 inch)



EVG-M2500-IG	1	2500	Х	-	•••	Х	Х	$X^1$
EVG-M2500	1	2500	-	Х	•••	Х	X	$X^1$
					<sup>1</sup> default:	010V; o	ptional 4	20mA

279x317x81 mm (10.98x12.48x 3.19 inch)

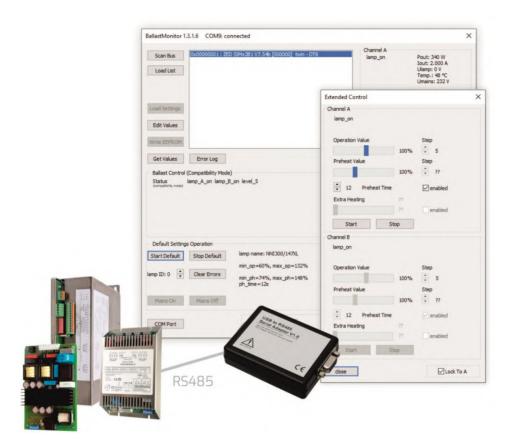


## **Installation data**

supply voltage 230V AC (196...249V / 45-65Hz) (other types on request) operation temperature max.  $50^{\circ}$ C (122°F) at  $T_{c}$ -point IP Code IP 20 ambient temperature  $0 - 40^{\circ}$ C (32 -  $104^{\circ}$ F)

Software for Ballast Control www.z-e-d.com

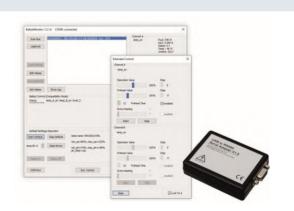
# Software for Ballast Control



## ZED Ballast Monitor

PC application bundled with a special ZED USB-to-RS485 adapter for operation control of ZED ballasts with digital interface

- ocheck ballast settings and operation values



## Accessories for Electronic Ballasts

#### R600 Rack Mount Frame

- push-in card system using MOLEX JUNIOR FIT connectors (MK-type plugs, contacts and tools see below)
- open frame design for easy mounting and cooling, prepared for direct fan mounting (fans on request)

application example



407x236x267 mm (16.02x9.29x10.53 inch)





## Rack assembly accessories

- o MK-R plugs for ZED racks
- o MK-S snap-in plugs for non-rack installations
- o C-MK crimp contacts
- o crimp tool MK
- extraction tool MK

## Ballast Simulator SIMPHplus/SIM2xPHplus

- programming support tool for integrating
   ZED PHplus ballasts in PLC controlled UV applications
- operation simulation of UV systems without ballasts or lamps installed
- simulation of
  - o single/ dual lamp ZED PHplus ballasts
  - o lamp and ballast operation
  - o lamp and ballast faults
  - RS485 communication

483x45x35 mm (19x1.77x1.38 inch)



Control Units for Electronic Ballasts www.z-e-d.com

# **Control Units for Electronic Ballasts**



www.z-e-d.com Control Units for Electronic Ballasts

#### Made in Germany - High Reliability

## **Control Units for Electronic Ballasts**

status LED/LCD monitoring no. of ballasts digital control temperature monitoring no. of lamps switching IN analog OUT dimensions form type (examples) status relay analog IN ZCON mini 128 1 Х Х 130x130x50 mm

- out-of-the-box UVC ballast control unit for up to 32 ZED PHplus ballasts / 128 lamps
- onnects to higher order systems via Modbus RTU
- switching input for remote start
- operation hour counter, switch cycle counter
- temperature monitoring
- ⊘ data logging and settings import/export via SD-Card
- several add-ons available allowing flow monitoring, dynamic lamp dimming, reactor flushing...



(5.12x5.12x1.96 inch)

ZCON nano 12 48 x 1<sup>1</sup> - - - - - 2 ••• <sup>2</sup> 70x95x55 mm (2.75x3.73x2.16 inch)

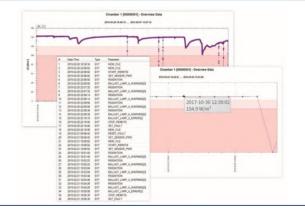
- operation hour counter, switch cycle counter



## ZED LogDataViewer

Windows-PC application for import, visualization and evaluation of log data from ZCONmini II

- integrated data base for multiple reading points
- flexible configurable display options



#### **Installation data**

supply voltage ZCON mini: 100...240V AC (other types on request)

ZCON nano: 230V AC (other types on request)

IP Code IP 00

(ZCON mini: IP20 at front with optional front panel)

mounting

to be installed in a closed cabinet ZCON nano: DIN rail mounting

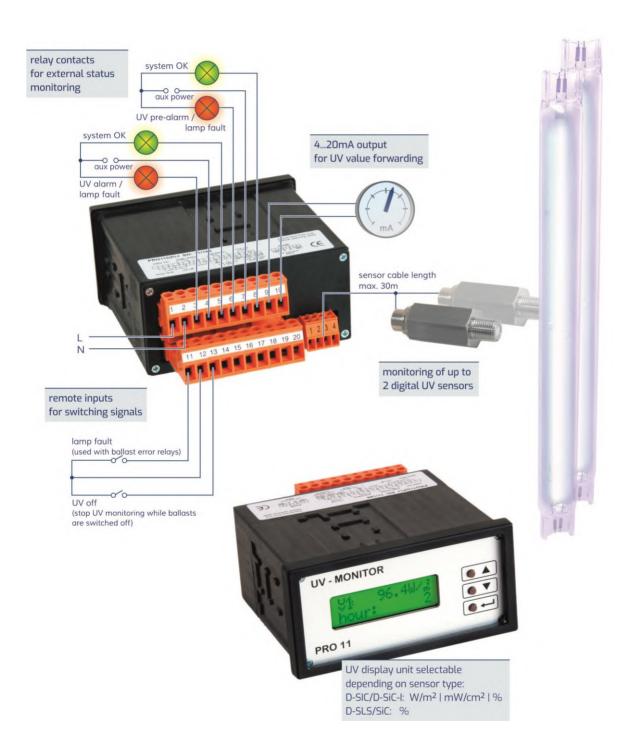
operation temperature

max. 45°C (113°F)

ambient temperature 0 - 40°C (32 - 104°F)

UV-C Monitors www.z-e-d.com

# **UV-C Monitor PRO11DPI-I Application Example**



www.z-e-d.com UV-C Monitors

## Made in Germany - High Reliability

## **UV-C Monitors**

- or simple "traffic light"-system
- connect to all digital ZED UV sensors\*
- ⊘ convert digital sensor signals into analog output
- switch cycle counter / operation hour counter with lamp replacement indication\*
- system status forwarding using potential free relay contacts

\* except for PRO3

	digital UV sensor IN	digital temperature sensor IN	420mA IN	photodiode signal IN	420mA 0UT	D10V OUT	status relay	status LCD	status LED	operation hour / switch cycle counter	ÖNORM M5873-1 compliant	DIN 19294-1 compliant	remarks
PRO11DPI-I	2	-	1	1	1	-	$2^1$	•••	-	Х	Х	Х	¹UV pre alarm + alarm
PRO16DPI-I	2	-	1	1	1	-	1	•••	-	Х	Х	Х	
PRO30D-I	2 <sup>1</sup>	2 <sup>1</sup>	-	-	2	-	1	•••	-	Х	Х	Х	¹combinations of max. two digital sensors
PRO30D-U	$2^1$	2 <sup>1</sup>	-	-	-	2	1	•••	-	X	Х	Х	
PRO3	-	-	-	1	-	-	1		•••1	-	-	-	¹ red <50%, yellow 5075%, green >75%

## **Installation data**



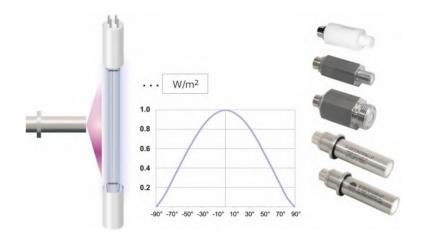
supply voltage		230V AC (other	types on request)						
IP Code	IP20; (IP65 at front with optional front cover)	IP 00	IP 00	IP 00					
dimensions	96x48x114 mm (3,77x1,89x4,48 inch)	72,5x72,5x53 mm (2,85x2,85x2,08 inch)	70x95x50 mm (2,75x3,73x1,96 inch)	75x49x41 mm (2,94x1,92x1,61 inch)					
mounting	DIN43700 cut-out	to be installed in a closed cabinet							
operation temperature		max. 45°	C (113°F)						
ambient temperature		0 - 40°C (3	32 - 104°F)						

UV-C & Temperature Sensors www.z-e-d.com

## **Digital Sensors for UV-C Systems**

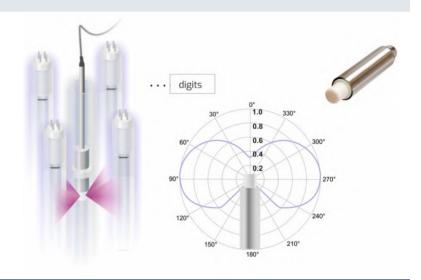
## D-SIC Sensors

- different sensor body designsame features
- optimal optical characteristics
- digital processing/digital communication



#### **D-SLS Sensors**

- special optical characteristics
- relative irradiance values in "digits" or "%"
- digital processing/digital communication



## Sensor Accessories

## Measurement Window MF001

- according to ÖNORM M5873 / DIN 19294 (DVGW) the sensor calibration must be checked regularly using a standardized reference meter; for that means the plant sensor must be capable of being pulled out and replaced by the reference sensor





www.z-e-d.com UV-C & Temperature Sensors

## Made in Germany - High Reliability

## UV-C & Temperature Sensors

- O low pressure (-LP) and medium pressure (-MP) types available
- D-SiC-types = optimum signal resolution covering the entire measurement range
- up to 30m cable length for digital signal transmission
- medium pressure plant sensors according to OENORM M5873

	digital interface	in-field recalibration <sup>1</sup>	420mA	02/5/10V	adjustable by customer <sup>1</sup>	ÖNORM M5873	DIN 19294	reference sensor	photodiode signal²	temperature in °C	mounting form type (examples)	
D-SiC131	Х	Х	-	-	-	-	-	-	-	-	pipe thread ISO228 G <sup>1</sup> / <sub>4</sub>	
D-SiC131-I	-	Х	Х	-	Х	-	-	-	-	-	front: 10bar, 1.4404, AF22x70mm	Will S
D-SiC131-U2/U5/U10	-	Х	-	х	Х	-	-	-	-	-	A STATE OF THE PARTY OF THE PAR	
D-SiC133	Х	Х	-	-	-	-	-	-	-	-	pipe thread ISO228 G¾	
D-SiC133-I	-	Х	х	-	Х	-	-	-	-	-	front: 10bar, 1.4404, AF32x70mm	13
D-SiC133-U2/U5/U10	-	Х	-	х	Х	-	-	-	-	-		9
D-SiCT141	Х	Х	-	-	-	-	-	-	-	-	pipe thread ISO228 G¼,	
D- SiCT141-I	-	Х	Х	-	Х	-	-	-	-	-	front: 10bar, Teflon, AF22 Ø25x71mm	5
D- SiCT141-U2/U5/U10	-	Х	-	х	Х	-	-	-	-	-		
D-SiCONORM	Х	Х	-	-	-	Х	Х	-	-	-	ÖNORM/DIN measure-	
D-SiCONORM-I	-	Х	Х	-	Х	х	х	-	-	_	ment window required, 1.4305, length 93mm	
D-SiCONORM-U2/U5/U10	-	Х	-	х	Х	Х	Х	_	-	_		
D-SiCDVGW	Х	Х	-	-	-	х	Х	-	-	-	ÖNORM/DIN measure-	
D-SiCDVGW-I	-	Х	Х	_	Х	Х	Х	_	-	_	ment window required, 1.4305, length 93mm	
D-SiCDVGW-U2/U5/U10	-	х	-	х	х	х	Х	-	-	-		
D-SiCONORM-LP-REF 500 W/m <sup>2</sup>	Х	-	-	-	-	-	-	Х	-	-	ÖNORM/DIN measure-	
D-SiCONORM-LP-REF 250 W/m <sup>2</sup>	Х	-	-	-	-	-	-	Х	-	-	ment window required, 1.4305, length 93mm	7
D-SiC-SL5006 UV-C sensor with lateral UV detection; relative UV values in "digits" or "%"	Х	-	-	-	-	-	-	-	-	-	not watertight to be mounted in a quartz tube 1.4404, Ø20x85mm	
SiCOO1	-	-	-	-	-	-	-	-	Х	-	pipe thread ISO228 G¼, front: 10bar, 1.4404, AF19x49mm	#0
SiCTO01	-	-	-	-	-	-	-	-	Х	-	pipe thread ISO228 G¼, front: 10bar, Teflon, AF17 Ø20x57mm	
SiC-SV01	-	-	-	-	-	-	-	-	Х	-	not watertight, 1.4305, Ø17,5x38,5mm	3
D-ST001 temperature sensor for measurement in liquids or gases	Х	-	-	-	-	-	-	-	-	X	pipe thread ISO228 G¼, 1.4404, AF19x64mm	<b>b</b>
D-ST002 temperature sensor for measurement on surfaces	Х	-	-	-	-	-	-	-	-	Х	mounting hole, diameter: 6mm 1.4404, AF19x61mm	

<sup>1</sup>on request <sup>2</sup>external signal amplification or ZED UV monitor required

UV-C & Temperature Sensors www.z-e-d.com

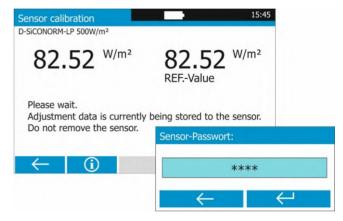
## **Sensor in-field Recalibration**

optional customer-specific feature for D-SiC-Sensors and ZED Smartmeter, allows

- recalibration by plant manufacturer in his own test bench
- recalibration on location
   by customer or customer service



- the access to sensor calibration data is protected with a customer specific key to be entered on ZED SmartMeter



# Software for Sensor Control and Setup

## ZED Sensor Configurator

PC application bundled with a special ZED USB-to-RS485 adapter to connect digital ZED sensors to a Windows-PC

- set/change ModBus address of D-SiC UV sensors
- setting up digital ZED sensors with analog signal output (D-SiC-I/U)
- Data Logger



www.z-e-d.com Radiometer & Display Devices

Made in Germany - High Reliability

# Radiometer & Display Devices

#### ZED SmartMeter

operating and display device for digital ZED sensors with graphical display

- ✓ UV-C Reference Radiometer if used with ZED Reference Sensor D-SiCONORM-LP-REF (exceeding the specified operating hours of a connected reference sensor is indicated)
- O Data Logger
- set/change ModBus address of D-SiC UV sensors setting up digital ZED sensors with analog signal output (D-SiC-I/U)
- graphical measurement-progress indication
- sensor information: sensor-ID, operating hours, date of last adjustment/calibration
- the SmartMeter does not have to be recalibrated



## ZED TinyMeter

operating and display device for digital ZED sensors with alphanumeric display, optimized for cost sensitive applications

- sensor information: sensor-ID, operating hours, date of last adjustment/calibration



Lamps, Sleeves & Sockets www.z-e-d.com

...by leading lamp manufacturers

## Lamps, Sleeves & Sockets

 for use in water disinfection, air treatment and special applications

## UVC Low Pressure Lamps

lamp power range: 4...155W
available outer diameter: 15mm, 19mm
rated lamp life hours: 12000...16000h
quartz types: ozone free /

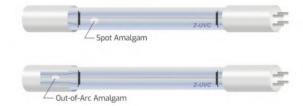




## Low Pressure Amalgam Lamps

lamp power range: 40...1000W available outer diameter: 15...38mm rated lamp life hours: 12000...16000h quartz types: ozone free /

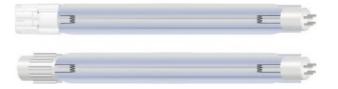
ozone generating



- Low Pressure Amalgam Lamps decrease the number of lamps in the treatment systems
- yield up to more than three times the UVC output compared to standard UVC lamps of the same dimension

## **PPT Lamps**

lamp power range: 250...1000W lamp diameter: T9, T10, T12 rated lamp life hours: 12000...16000h



- Optimized amalgam lamps for water treatment applications
- Oconstant UV output in a wide range of water temperatures at full power
- Predictable UV output at all dimming levels even on very low and very high water temperatures

www.z-e-d.com Lamps, Sleeves & Sockets

...by leading lamp manufacturers

## Lamps, Sleeves & Sockets

 for use in water disinfection, air treatment and special applications

## Quartz Sleeves

outer diameter: 15...100mm length: up to 2200mm wall thickness: 1...3mm

quartz types: standard (use in water/air disinfection)

special (transmission below 200nm)



#### Sockets & Contacts

ceramic socket KF4P for 4pin lamps up to 10A

ceramic socket KF2P for 2pin lamps up to 6A

ceramic socket KF2P MDK for 2pin G13 lamps

ceramic socket KF2G11 for 4pin 2G11 lamps

crimp contacts C-KF



#### Tools

crimp tool KF



insertion tool KF



### Optimize Your Lamps

## PPT Optimized Amalgam Lamps up to 1000W

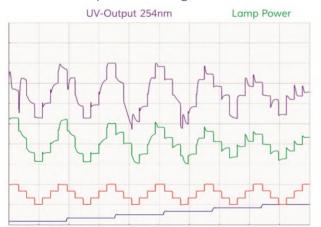
The UV-output of low-pressure amalgam UV-lamps is strongly dependent on temperature conditions. Small changes of ambient temperature could result in a significant drop of UV-output. The same effect can be noted when a lamp is operated in dimmed mode. Since the lamp dissipates less heat if operated with less power, dimming the lamp is changing its temperature – thus significant variations in UV-output might occur. These variations may be even greater the more the ambient temperature is changing.

PPT Lamps generate very predictable and stable UVoutput values for all dimming levels in a wide range of environmental temperature. Due to the high stability, higher peak design power can be achieved – resulting in a higher UV-output. Besides stable and predictable UV-output, using PPT lamps may save energy and hardware equipment

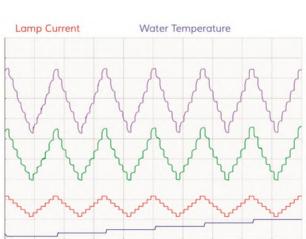
## PPT-Set

- = Amalgam Lamp + ZED electronic Ballast + Quartz Sleeve
- Optimized amalgam lamps for water treatment applications
- Constant UV output in a wide range of water temperatures at full power
- Predictable UV output at all dimming levels even on very low and very high water temperatures
- Standard lamp dimensions
  - existing UV system designs can be upgraded for better performance
- Out of arc' amalgam lamps 250 1000W
   (= T9, T10 or T12)
   can be used as basis for PPT lamp designs
- Ready to use
  - T10 and T12 'out of the box' PPT lamp-ballast sets are available containing PPT lamp, suitable quartz sleeve and specific electronic ballast
- Reduction of power headroom of the UV system due to predictable UV output for normal flow and peak flow on different water temperatures
- Best energy efficiency = best cost efficiency = best carbon footprint

### Predictable UV output at all dimming levels



unpredictable output levels without PPT



stable output levels with PPT

www.z-e-d.com Excimer Lamp Systems

## Made in Germany - High Reliability

## Excimer Lamp Systems for 172nm & 222nm

Mercury-free excimer lamp technology for fast and efficient ozone generation using 172nm radiation, producing a power more ozone while at the same time retaining a much higher production efficiency compared to mercury low-pressure systems.



## Excimer Lamp Systems for 172nm

- = Excimer lamp + ZED Electronic Ballast + High Voltage Transformer

- mercury free
- on infrared generation

o lamp power: 40W, 50W, 60W

o ozone output: 2...6g/ho lamp lifetimes: ~5000h

- oready to be integrated into customers applications
- ✓ testing kit including reactor available for evaluation



#### S-EVG-24-EXC - Excimer Lamp Driver for 222nm

- 20W single lamp operation
- ② 1x20W or 2x20W twin lamp operation (depending on configuration)







## **ZED Ziegler Electronic Devices GmbH** ...more than 25 years of experience

Made in Germany - High Reliability



## **ZED Ziegler Electronic Devices GmbH:**

- electronic company
- technology driven
- quality minded
- customer focussed
- fast and flexible
- highly qualified team

ZED business activities include the development, production and sales of reliable and efficient electronic driver systems designed to meet the special requirements within the purification and disinfection industry.

Standard accessories, classical and highly innovative solutions complement each other. A thorough understanding of the purification business requirements enables ZED to create the next generation accessories for UV systems, e.g., digital sensors, digital controlled electronic ballasts and several control units for sensors and ballasts.



The PCB assembly process gets done on a modern SMT line accomplished by several pick and place machines. ZED has just upgraded its production capability with brand-new state-of-the-art production equipment, like our selective soldering systems.

Our increased throughput now allows for higher volumes and updated pricing options.

- best quality products
- co-operative customer relations
- realization of individual solutions
- development and improvement of innovative technologies



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